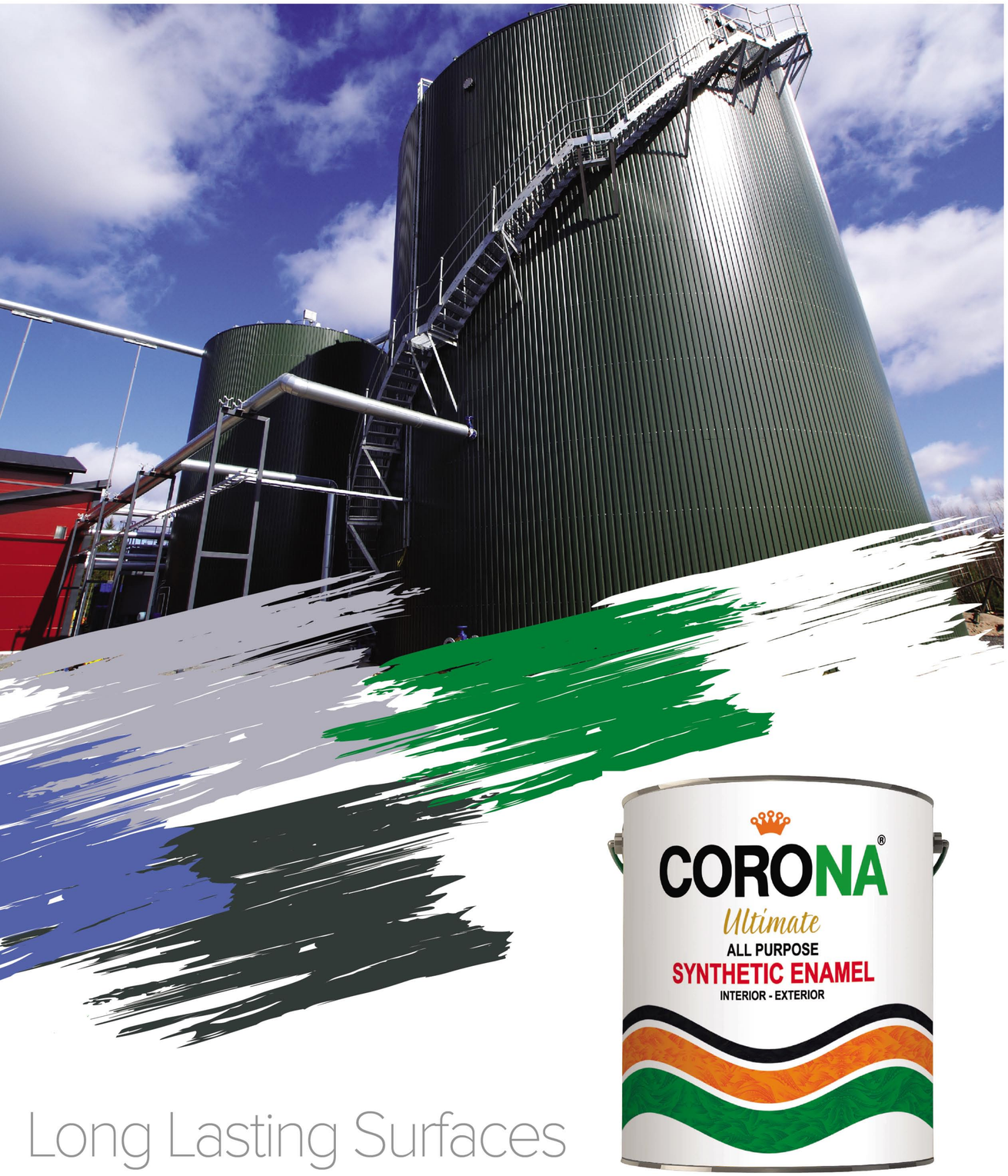

Long Lasting Surfaces

Corona Synthetic Enamel

GENERAL DESCRIPTION	CORONA Synthetic Enamel is a high-quality solvent-based, suitable for use on all types of interior and exterior wood and metal surfaces. CORONA Synthetic Enamel gives a smooth lustrous finish and has excellent durability.
PACK SIZE	0.25 Litre , 0.91 Litre and 3.64 Litres
COLOUR RANGE	See CORONA Synthetic Enamel Shade Card
COMPOSITION (NOMINAL)	Pigment: Lightfast Pigments Binder: Alkyd Resin Solvent: Mineral Turpentine Oil
VOLUME SOLIDS	46± 2% (nominal)
FILM THICKNESS/COAT	Wet: 50 - 75 Micrometers Dry: 23 - 35 Micrometers
DRYING TIMES	Depends on temperature, humidity, air movements and film thickness
TOUCH DRY	3 - 4 Hours
RECOAT	10 Hours
THEORETICAL	A guide to the theoretical coverage which can be achieved under normal
COVERAGE	conditions is 14 – 20 m^2 /litre/coat.
APPLICATION:	Spray/Brush
THINNING	
BRUSH OR ROLLER:	10 - 25%
CONVENTIONAL SPRAY	30 - 40%
CLEANING UP	Clean all equipment with Mineral turpentine/Super Petrol immediately after use.
SURFACE PREPARATION	New, bare, old or previously painted surfaces must be clean, dry and free from wax, dust, rust and all unwanted material. Clean the surface by rubbing down with abrasive paper. Brush down previously painted surfaces and dust off. Apply CORONA Red Oxide Primer on all metal surfaces in order to prevent from rust. Apply CORONA Undercoat on all wood surfaces. Allow the Surfaces to dry completely. Stir thoroughly before use.
FLASH POINT	33°C
SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION	Highly inflammable. Keep container tightly closed, up right and out of reach of children. Keep away from the source of ignition e.g. cigarette, matchbox, lighter etc. Protect from extreme of temperature and store in a cool and dry place. Keep away from food, drink and animal feeding stuff. Keep container tightly closed. Wear suitable gloves, mask and safety goggles during application. Do not breathe in vapor and spray mist. May cause irritation to eyes, skin and respiratory system. Repeated exposure may cause skin dryness. Avoid contact with eyes and skin. In case of contact with eye rinse immediately with plenty of water and seek medical advice. If swallowed, rinse mouth with plenty of water (only if the person is conscious) show this container or label to a medical practitioner. Its vapor may cause drowsiness and dizziness. In case of fire use foam, dry powder, CO_2 fire extinguisher. Never use water. Take precautionary measure against static charges. Use only in well ventilated place. Very toxic to aquatic organisms. May cause long term adverse effects in the aquatic environment. Dispose off paint waste in accordance with the appropriate environment quality regulation.

CORONA® PAINTS